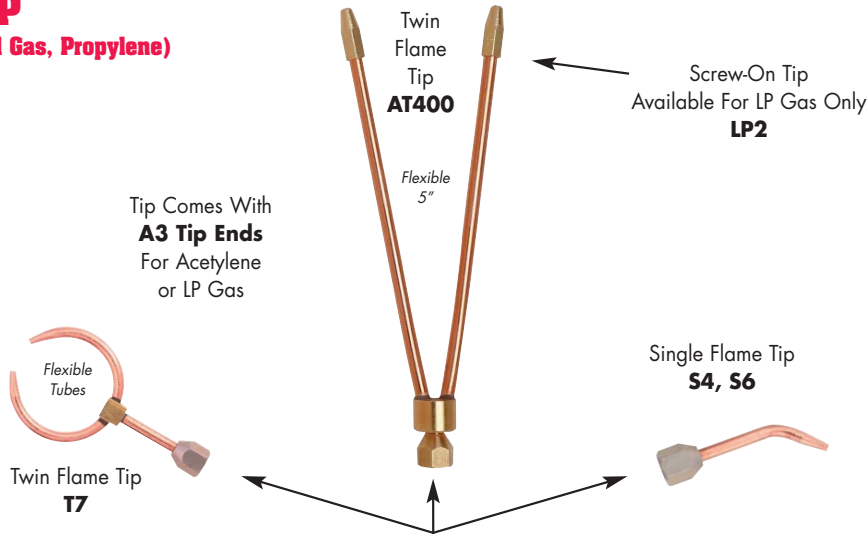


## Versa-Torch™ / Quickbraze® Tip Selection Chart

Outfits

**LP**  
(Propane, Natural Gas, Propylene)



Tip Comes With  
**A3 Tip Ends**  
For Acetylene  
or LP Gas

Screw-On Tip  
Available For LP Gas Only  
**LP2**

Single Flame Tip  
**S4, S6**

Twin Flame Tip  
**T7**

LP  
Adaptor  
**AT41**  
(injector)  
(works to 4 oz.  
gas pressure)



**Kevlar® Brazing Hose**



**14779-4-10**

"A" & "B" Fitting Twin Hose

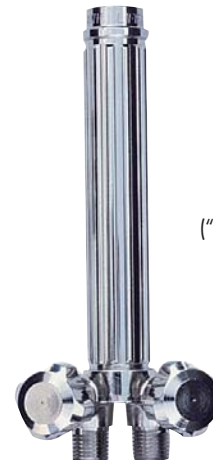
**Kevlar® Hose  
Features & Benefits**

Extremely durable, heat resistant, light weight and flexible. Excellent for repetitious brazing operations. (Not recommended for use with cutting attachment.)



**AW1A**  
Versa-Torch  
Handle  
("A" hose fittings)

**OR**



**AW10A**  
Versa-Torch  
Handle  
("B" hose fittings)

**Quickbraze® Tips (See Tip Technical Data On Pg. 12)**

Tip No.	Orifice Diameter	Drill Size	Brazing Capacity In.	Brazing Cap. mm	No. Flames	Recommended Fuel Gases & Oxy.	Application Recommendations
<b>SINGLE FLAME TIPS</b>							
S4	.025	71	1/4" - 3/8"	6 - 9.5	1	Any Gas	<ul style="list-style-type: none"> <li>Leak Repair</li> <li>Capillary Tubes</li> <li>Evaporator Coils</li> <li>Installing Small Valves</li> <li>Appliance Repair</li> </ul>
S6	.037	63	1/2" - 3/4"	12 - 19			
<b>TWIN FLAME TIPS (Flexible)</b>							
T7	.041	59	5/8" - 1-3/8"	16 - 35	2	Any Gas	<ul style="list-style-type: none"> <li>Compressor Lines</li> <li>Reversing Valves</li> <li>Return Bends</li> <li>Tight Clearance Brazing</li> <li>Appliance Repair</li> </ul>
<b>SCREW-ON TIP ENDS FOR AT400 FLEXIBLE TWIN TIP ASSEMBLY</b>							
A3	.037	63	3/4" - 1-3/8"	19 - 35	1	Acetylene / LP	<ul style="list-style-type: none"> <li>Manufacturing Brazing</li> <li>Large Diameter Pipe Brazing</li> <li>General Purpose Brazing</li> </ul>
LP2	.076	48	7/8" - 1-5/8"	22 - 41	1	Natural Gas / LP	

